

MTi-680

- **Small, IP52-rated RTK GNSS/INS**
- **0.2 deg roll/pitch & cm-level position accuracy**
- **Connects to external RTK GNSS receiver**

The MTi-680 is an RTK GNSS/INS with a small form-factor design for deep integration into your application. Building on the proven MTi 600-series technology it enables a robust and easy to use cm-level positioning and orientation tracking. It features an interface to an external RTK GNSS receiver so you can efficiently design your application. It is designed for easy integration and seamless interfacing with other equipment.

The MTi-680 is supported by the MT Software Suite which includes MT Manager (GUI for Windows/Linux), SDK, example codes and drivers for many platforms including ROS.



- White label and OEM integration options available
- 3D models available on request
- Available at DigiKey, Mouser, Farnell, Arrow and local distributors

Sensor Fusion Performance

Roll, Pitch	0,2 deg RMS
Yaw/Heading	0.5 deg RMS
Position	<1 cm CEP
Velocity	0.05m/s RMS

Gyroscope

Standard full range	2000 deg/s
In-run bias stability	8 deg/h
Bandwidth (-3dB)	520 Hz
Noise Density	0.007 °/s/√Hz
g-sensitivity (calibr.)	0.001 °/s/g

Accelerometer

Standard full range	10 g
In-run bias stability	10 (x,y) 15(z) µg
Bandwidth (-3dB)	500 Hz
Noise Density	60 µg/√Hz

Magnetometer

Standard full range	+/- 8 G
Total RMS noise	1 mG
Non-linearity	0.2%
Resolution	0.25 mG

GNSS Receiver

Brand	External
Model	External
RTCM input port	External

Barometer

Standard full range	300-1250 hPa
Total RMS noise	1.2 Pa
Relative accuracy	+/- 8 Pa (~0.5m)

Mechanical

IP-rating	IP51
Operating Temperature	-40 to 85 °C
Casing material	PC-ABS
Mounting orientation	No restriction, full 360° in all axes
Dimensions	28x31.5x13 mm
Connector	Main: Phoenix Contact 16 pin, 1.27 mm pitch
Weight	8.9 g
Certifications	CE, FCC, RoHS

Electrical

Input voltage	4.5 to 24V
Power consumption (typ)	<1 W

Interfaces / IO

Interfaces	UART, CAN, RS232
Sync Options	SyncIn, SyncOut, ClockSync
Protocols	Xbus, ASCII (NMEA) or CAN
Clock drift	1ppm (external)
Output Frequency	Up to 2 kHz, 400 Hz SDI
Built-in-self test	Gyr, Acc, Mag, Baro, GNSS

Software Suite

GUI (Windows/Linux)	MT Manager Firmware updater, Magnetic Field Mapper
SDK (Example code)	C++, C#, Python, Matlab, Nucleo, public source code
Drivers	LabVIEW, ROS, GO
Support	BASE by XSSENS: online manuals, community and knowledge base